

DT-1.6

EQUIP. TYPE R390A/URR REF. NO.

COL. 541 6256 002

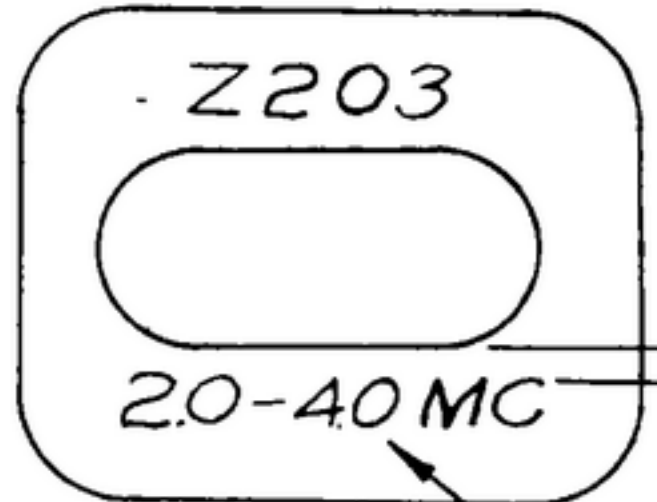
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* FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

~~* SWE APPROVAL~~
SYM PR 10042-13

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A ₆	A ₁ NOTE 1 WAS SILK SCREENING TO BE BLACK, ETC." A ₂ ADD CALLOUTS A ₃ DELETED ITEM 2 SM-B-249180 A ₄ DWG TITLE WAS "CAN-R.F." A ₅ NOTE 2 WAS "SILK SCREENING IN ACCORDANCE WITH COLLINS SPEC. ETC." A ₆ SEE NOTE 1 REPLACED SILK SCREEN NOTATION.	20 NOV 59	42428-PC-51 REV'D PME
B	(1) REMOVED "SM"	31 OCT 61	42428-PC-59 REV'D PME



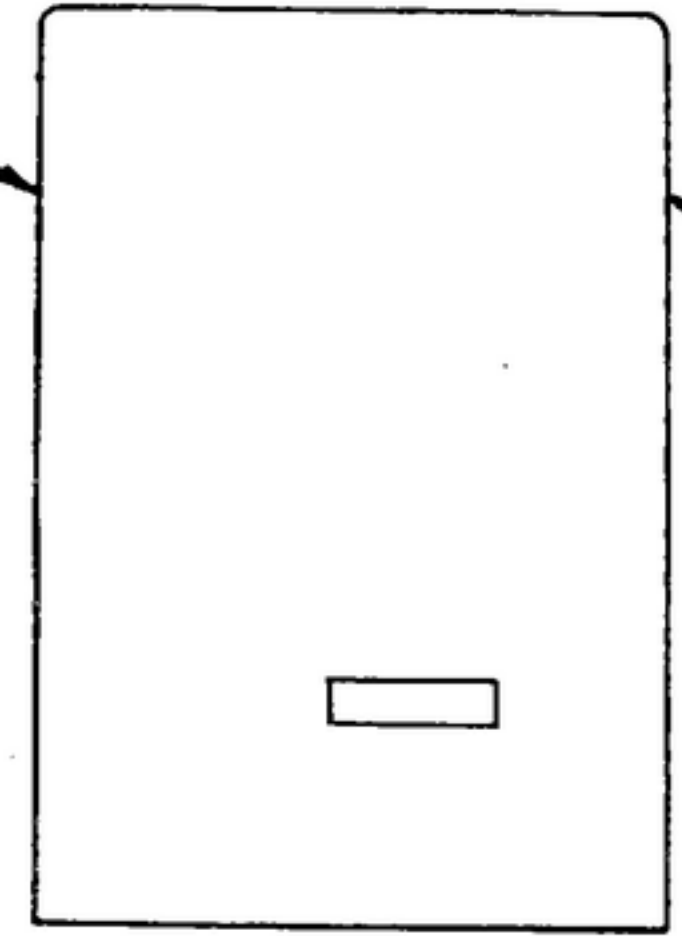
1/16 2 PLACES

SEE NOTE 1

(A₆)

OUTLINE OF CASE FOR REF. ONLY

(A₂)



SEE NOTE 2

NOTES

- ALL CHARACTERS TO BE ³/₃₂ HIGH GOTHIC TYPE PER SPEC MIL-M-13231 GROUP II, COLOR TO BE BLACK, COLOR CHIP NO. 2703B PER FED. STD. 595 MARKINGS TO BE CENTRALLY LOCATED ± ¹/₃₂ UNLESS OTHERWISE SHOWN COVER DESIGNATIONS WITH ONE COAT OF VARNISH PER MIL-V-173 TYPE II
- MARK WITH PRIME MANUFACTURERS NAME OR REGISTERED TRADEMARK AND PART NUMBER PER MIL-M-13231 GROUP II (* STEWART-WARNER ELECTRONICS, CHICAGO, ILL. D 249094) (B₁)

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
(SA) 558-0404-002	1	1	SM-B-249053	CAN		

LIST OF MATERIAL

COLLINS PART NO. 558-0518-002

COLLINS NO.	QTY.	NEXT ASSY	USED ON
558-0445-001	1	SM-D-249094	SGDL-248775

DRAWN NUGEN. CHECKED *PME* APPROVED

UNLESS OTHERWISE SPECIFIED:
 DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008
 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
 MACHINED ANGLES MAY VARY ±.1°
 SHEARED ANGLES MAY VARY ±.25°
 BROKEN ANGLES MAY VARY ±.1°
 ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
 ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS RADIO CO.
 CEDAR RAPIDS, IOWA
 14214-PH-51-93
 SIGNAL CORPS
 REVIEWED *PME*
 APPROVED *HLV*
PME
 DATE 14 FEB 56 SCALE 2/1

CAN-MARKED

DEPARTMENT OF THE ARMY
 SIGNAL CORPS ENGINEERING
 LABORATORIES
 FORT MONMOUTH NEW JERSEY
 SM-B-249165